



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Ship 16 Jan.
D350-607-041A
Job Sheet 169036



Part No: D350-607-041A

Job Qty: 1 ea

Part Name: Heli-Utility-Basket™ (Automatic Lid Opener)



5036314

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/29/17

Job Tracking No:

Due Date: 1/15/18

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Heliswiss Iberica SA (CHELI02)

Hangar 4, Lado Norte, Aeropuerto De Sabadell, Barcelona Sabadell, , 08205 Spain ph:011 34 93 720 6090
fx:34-937-100130.

Note: DWG D350-607-1 REV A SHEET 20, DSI9709 REV A IPP RevA: New issue DD verified by:EC IPP RevB: as per dwg revC DD 10.01.18 verified by:EC IPP Rev:C as per ecn10-545 DD 10.04.19 verified by:EC IPP Rev:D 10.10.18 remove D350-607-141 and added individual parts of D350-607-141 in DD verf:JLM IPP REV:E 12.07.24 AS PER ECN 12-603 DD VERF:EC IPP REV:F 13.08.07 UPDATED BOM DD VERF:JLM IPP REV:G 15.01.06 AS PER DSI9709REV.A DD VERF:JLM

Ship Via:

000157

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/13/18	0.00	0.00	Start Up Stores/Pkg-2		<i>HL 18-1-29</i>
110	Packaging	1 pcs		1/13/18	0.00	0.00	Packaging1-3		<i>HL 18-1-29</i>
120	Small Fab	1 pcs		1/15/18	0.00	1.85	Small Fab-4		<i>HL 18-1-29</i>
130	QC	1 pcs		1/15/18	0.00	0.00	QC5		<i>HL 18-1-29</i>
140	Packaging	1 pcs		1/15/18	0.00	0.00	Packaging1-3		
150	QC	1 pcs		1/15/18	0.00	0.00	QC4		<i>SMB</i>
155	DC	1 pcs		1/15/18	0.00	0.00	DC		
160	Packaging	1 pcs		1/15/18	0.00	0.00	Packaging3-1		<i>SMB</i>
170	QC21-FG	1 Ea		1/15/18	0.00	0.00	QC21		<i>fg 030</i>

Part Op 120 - Assemble as per Dwg D350-607 / DSI 9473 Seal support gusset seam with white sikaflex-291 Batch: _____
Descriptions: _____ Expiry date: _____

130 - *****Ensure label for weight capacity is correct*****

155 - Photocopy bluefile & type labels per PPPD350-607-041A CHG002

160 - Identify and pack for shipping as per PPP D350-607-041A Location: _____

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-16A 5017088	2	66	0	0
	AN310-4 5000528	4	38	0	0
	AN3C11A 5000920	4	42	0	0
	AN3C16A	4	44	0	0
	AN4-7A 5013780-80	2	116	0	0
	AN5-17A 5014156	4	140	0	0
	D2022-101 50166531	2	41	0	0
	D2221 5032861	1	0	0	0
	D2258-200 5004791	1	10	0	0
	D2512 5032848	1	0	0	0
	D2530 5020184	1	19	0	0
	D2535 5014107	2	99	0	0

	D2537	5018107	2	15	0	0
	D2931	F86435-1	2	1,200	0	0
	D3953-1	F94730	2	12	0	0
	D3953-11	F105464	2	11	0	0
	D3953-13	F158003	2	4	0	0
	D3953-3	5014257	2	75	0	0
	D3953-5	F163984	2	14	0	0
	D3953-7	5018925	2	9	0	0
	D3953-9	5018883	4	9	0	0
	D3969-1	5025028	2	8	0	0
	MS20600-AD4W3	5019431	2	177	0	0
	MS21042L3	5016501	2	859	0	0
	MS21042L4	5016351	2	357	0	0
	MS21042L5	5016880	4	192	0	0
	MS21043-3	5016882	8	589	0	0
	MS24665-2-12	F125044	4	146	0	0
	NAS1149C0332R	5014380	8	2,502	0	0
	NAS1149C0432R	5025742	4	944	0	0
	NAS1149D0463J	5014733	2	6,143	0	0
	NAS1149D0563J	5025743	4	925	0	0
	NAS1149DN832J		2	1,572	0	0
	AN4-12A	5036160	1	203	0	0
	AN4-15A	5036158	4	238	0	0
	D2324	5036458	1	11	0	0
	D350-607-241	503457	1	0	0	0
	MS21042L4	5036456	5	357	0	0
	NAS1149D0463J	5036458	10	6,143	0	0
		5036458				

FM 137587-15 →
140-Packaging

Part Specifications						
Specifications could not be found.						

DART
AEROSPACE
S036314

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Heli - Utility - Basket (Automatic Lid Opener)

PART NO: D350 - 607 - 041A
Original Serial #: S036314
Revision:
Operation: Packaging
Change No: CHG002

Mfg Date: 01/29/18 Job No: 169036
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